



Manufacturers of Custom Welding Lines for Resale
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SELECTRODE 7261

Build-up/Cushion Flux Cored
Mig Wire

CODE 7261 – Metal I Core - Cushion

FEATURES & APPLICATIONS

Description: A general build-up alloy for rebuilding parts prior to hard facing for final resistance to high impact and compressive stresses.

Application: Gear teeth, chains, shafts, sliding metal parts.

A high technology group of all position metal cored wearfacing tubular wires
All components are baked at extra high temperatures before manufacturing to eliminate moisture pick up
Excellent in all positions
Slag free deposits represent very high transfer efficiency

Settings:	.045" (1.2mm) D.C.R.P., 18-30 Volts, 125-250 Amps
	1/16" (1.6mm) D.C.R.P., 20-30 Volts, 150-300 Amps

ALL WELD METAL ANALYSIS (TYPICAL WEIGHT %)

C	Mn	Si	S	P	Mo	Cr	Fe
.11	2.60	.84	.01	.01	.33	1.5	Bal

TYPICAL MECHANICAL PROPERTIES

Hardness: RC 25 – 30

Standard Spool Size: 33# (15 Kg.)