



Manufacturers of Custom Welding Lines for Resale  
www.selectrode.com

# SELECTRODE 7260

Metal Cored Hardfacing  
Tubular Mig Wire

## CODE 7260 – Metal I Core - COMBO - WEAR

### FEATURES & APPLICATIONS

**Description:** Excellent all position alloy for general hardfacing to resist moderate abrasion combined with impact.

**Application:** Assorted dies, sliding metal parts, impact drills, etc.

A high technology group of all position metal cored wearfacing tubular wires  
All components are baked at extra high temperatures before manufacturing to eliminate

moisture pick up

Excellent in all positions

Slag free deposits represent very high transfer efficiency

<b>Settings:</b>	.045" (1.2mm) D.C.R.P., 18-30 Volts, 125-250 Amps, 75% Ar-25% CO <sup>2</sup> 1/16" (1.6mm) D.C.R.P., 20-30 Volts, 150-300 Amps, 75% Ar-25% CO <sup>2</sup>
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### ALL WELD METAL ANALYSIS (TYPICAL WEIGHT %)

C	Mn	Si	S	P	Cr	Mo	V	Fe
.5	1.02	.55	.01	.02	6.7	.65	.50	Bal

### TYPICAL MECHANICAL PROPERTIES

Hardness: RC 57-59  
Standard Spool Size: 25# (11.36 Kg.)