



Manufacturers of Custom Welding Lines for Resale  
www.selectrode.com

# SELECTRODE 3110

Solid Core Silver Bearing  
Soft Solder

## INTERNATIONAL CLASSIFICATIONS

**None Applicable**

## FEATURES & APPLICATIONS

A very high strength lead and cadmium free soft solder that is FDA approved.

- Also available as an acid based flux core as our 3115.
- Also available as a rosin based flux core as our 3116.
- Also available as a paste mixture as our 3113.
- Diameter 1/16" (1.6), 3/32" (2.4) and 1/8" (3.2) are available on 1 pound (.9 kg) spools.

## ALL WELD METAL ANALYSIS (TYPICAL WEIGHT %)

**Flux Color:** Bare

Ag	Sn
3.5 - 4.5	Bal.

## TYPICAL MECHANICAL PROPERTIES

**Undiluted Weld Metal**

Tensile Strength

Melting Temperature

**Maximum Value Up to:**

18,000 PSI

430°F (221°C)