



Manufacturers of Custom Welding Lines for Resale
www.selectrode.com

SELECTRODE
2141
Alloyed Grey Cast Iron
Torch Rod

INTERNATIONAL CLASSIFICATIONS

AWS A 5.15 R-CI
ISO 1701: Fe C-1

DIN 8573: G Fe C-1-G0

FEATURES & APPLICATIONS

A special alloy designed to flow just below the melting temperature of cast iron.

- Color matches grey cast iron
- Easily machinable
- Use with our 5141 powdered flux
- Stocked in size 1/4" - 5/16" (6.4 – 8 mm) X 20" (500mm)

ALL WELD METAL ANALYSIS (TYPICAL WWEIGHT %)

Flux Color: Bare

C	Si	Mn	Ni	Ti	P	S	Fe
3.5	2.92	.61	.66	.03	.04	.008	Bal.

TYPICAL MECHANICAL PROPERTIES

Undiluted Weld Metal
Hardness HB

Maximum Value Up to:
200

