



Manufacturers of Custom Welding Lines for Resale
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SELECTRODE

1361

Brown Cutting Electrode

INTERNATIONAL CLASSIFICATIONS

Cutting Electrode

FEATURES & APPLICATIONS

A flux coated high blast cutting and piercing electrode. Special coating elements form an electrically conductive “cup” for ease of restrike. It is designed specifically for small AC welding machines.

This electrode is designed for gouging, piercing, beveling or cutting all metals including stainless steel, aluminums and copper. This electrode is excellent for the removal of stainless steel joints and overlays. No oxygen is required.

ALL WELD METAL ANALYSIS (TYPICAL WEIGHT %)

Flux Color: Brown

WELDING CURRENT & INSTRUCTIONS

Recommended Current: DC Straight (-) or AC

Diameter (mm)	3/32 (2.5)	1/8 (3.25)	5/32 (4.0)	3/16 (5.0)
Minimum Amperage	100	170	220	300
Maximum Amperage	170	250	330	

Welding Techniques: Hold electrode at a 10° angle above work piece. Initiate arc and move forward in a straight or back and forth motion. For cutting use a “sawing action” technique.

Welding Positions: Flat, Vertical-Up, Vertical-Down, Horizontal, Overhead