



Manufacturers of Custom Welding Lines for Resale
www.selectrode.com

SELECTRODE 1266 Hot Work Electrode

INTERNATIONAL CLASSIFICATIONS

DIN: 8555: E3-UM-45-T

FEATURES & APPLICATIONS

A versatile alloyed electrode for reclamation of hammer and press dies

- Exhibits excellent properties at high temperatures
- Ideal edge retention properties
- Excels at positional welding
- Very smooth arc transfer

ALL WELD METAL ANALYSIS (TYPICAL WEIGHT %)

C	Mn	Cr	W	V	Fe
.2	1.2	2.8	5.0	0.8	Bal.

Flux Color: Grey

TYPICAL MECHANICAL PROPERTIES

Undiluted Weld Metal
Room Temperature

Maximum Value Up to:
RC 41-45

Tempered
Annealed

RC 45-50
RC 20-25