



Manufacturers of Custom Welding Lines for Resale  
www.selectrode.com

# SELECTRODE 1360

Black Turbo-Blast  
Chamfering/Cutting

## INTERNATIONAL CLASSIFICATIONS

NONE APPLICABLE TO THIS  
PROPRIETARY PRODUCT

## FEATURES & APPLICATIONS

Can gouge, bevel or cut all metals including stainless steels, aluminums and copper. Excellent for the removal of stainless steel joints and overlays. No oxygen is required.

Chamfering/cutting electrode with 25% more arc blast force

- Reactionary coating creates the highest levels of arc blast.
- Special coating elements form an electrically conductive "cup" for ease of restrike.
- Designed specifically for small AC welding machines.
- Similar technology available in a green color as product 1362.
- A thinner brown flux coated version for cutting only as item #1361

## ALL WELD METAL ANALYSIS (TYPICAL WEIGHT %)

**Flux Color:** Black

These electrodes do not make deposits

## WELDING CURRENT & INSTRUCTIONS

**Recommended Current:** DC Straight (-) or AC

Diameter (mm)	3/32 (2.5)	1/8 (3.25)	5/32 (4.0)	3/16 (5.0)
Minimum Amperage	100	170	220	300
Maximum Amperage	170	250	330	450

**Welding Techniques:** Hold electrode at a 10° angle above workpiece. Initiate arc and move forward in a straight or back and forth motion. For cutting use a "sawing action" technique.

**Welding Positions:** Flat, Vertical up, Vertical down, Horizontal, Overhead

**Gouging Rates:**

Diameter (mm)	Length (mm)	Arc Time of Gouging SEC/in (mm)	Weight of Gouged Metal g/min	Amperage Setting
3/32 (2.5)	14" (350)	1.6 (.064)	35	160
1/8 (3.2)	14" (350)	1.2 (.048)	100	230
5/32 (4.0)	14" (350)	1.0 (.04)	120	310
3/16 (5.0)	14" (350)	.8 (.032)	180	420

### APPROXIMATE ELECTRODE PACKAGING & DIMENSIONS

Diameter (mm)	3/32 (2.5)	1/8 (3.25)	5/32 (4.0)	3/16 (5.0)
Length (mm)	14" (350)	14" (350)	14" (350)	14" (350)
Electrodes / lb	24	14	9	8
Electrodes / kg	53	31	20	18